HS 8515.90 detail

HS code	8515.90
Description	Electric (including electrically heated gas), laser or other light or photon beam, ultrasonic, electron beam, magnetic pulse or plasma arc soldering, brazing or welding machines and apparatus, whether or not capable of cutting; electric machines and apparatus for hot spraying of metals or cermets / - Parts:
Unit	
Generated	02/11/2026 10:36:42
Data version	2026.04.05 – BIEU THUE XNK 2026.04.05.xlsx
Verification status	Tariff data checked against the source file; advice/mappings are indicative; FTA eligibility not verified.
Link	https://vietnamtariff.com/hs-code/851590/

4 tariff lines under 8515.90

HS code	Description	Unit	Ordinary import duty	MFN	VAT
8515.90.10	Electric (including electrically heated gas), laser or other light or photon beam, ultrasonic, electron beam, magnetic pulse or plasma arc soldering, brazing or welding machines and apparatus, whether or not capable of cutting; electric machines and apparatus for hot spraying of metals or cermets / - Parts: / - - Of AC arc welders, transformer type	kg/chiếc	5%	0%	8 / 10 (several rates)
8515.90.21	Electric (including electrically heated gas), laser or other light or photon beam, ultrasonic, electron beam, magnetic pulse or plasma arc soldering, brazing or welding machines and apparatus, whether or not capable of cutting; electric machines and apparatus for hot spraying of metals or cermets / - Parts: / - - Parts of machines and apparatus for soldering components on printed circuit boards/printed wiring boards: / - - - Of wave soldering machines	kg/chiếc	5%	0%	8 / 10 (several rates)
8515.90.29	Electric (including electrically heated gas), laser or other light or photon beam, ultrasonic, electron beam, magnetic pulse or plasma arc soldering, brazing or welding machines and apparatus, whether or not capable of cutting; electric machines and apparatus for hot spraying of metals or cermets / - Parts: / - - Parts of machines and apparatus for soldering components on printed circuit boards/printed wiring boards: / - - - Other	kg/chiếc	5%	0%	8 / 10 (several rates)
8515.90.90	Electric (including electrically heated gas), laser or other light or photon beam, ultrasonic, electron beam, magnetic pulse or plasma arc soldering, brazing or welding machines and apparatus, whether or not capable of cutting; electric machines and apparatus for hot spraying of metals or cermets / - Parts: / - - Other	kg/chiếc	5%	0%	8 / 10 (several rates)

This report is for reference, generated from the source tariff data and advisory rules. It is not a customs decision and does not confirm HS classification, FTA eligibility or legal validity. Users must verify against current legislation.